4. Saying different stop consonants together

When we put two different stop consonants together, the first stop consonant is **Stop Only** & the second stop consonant is **Go Only**:
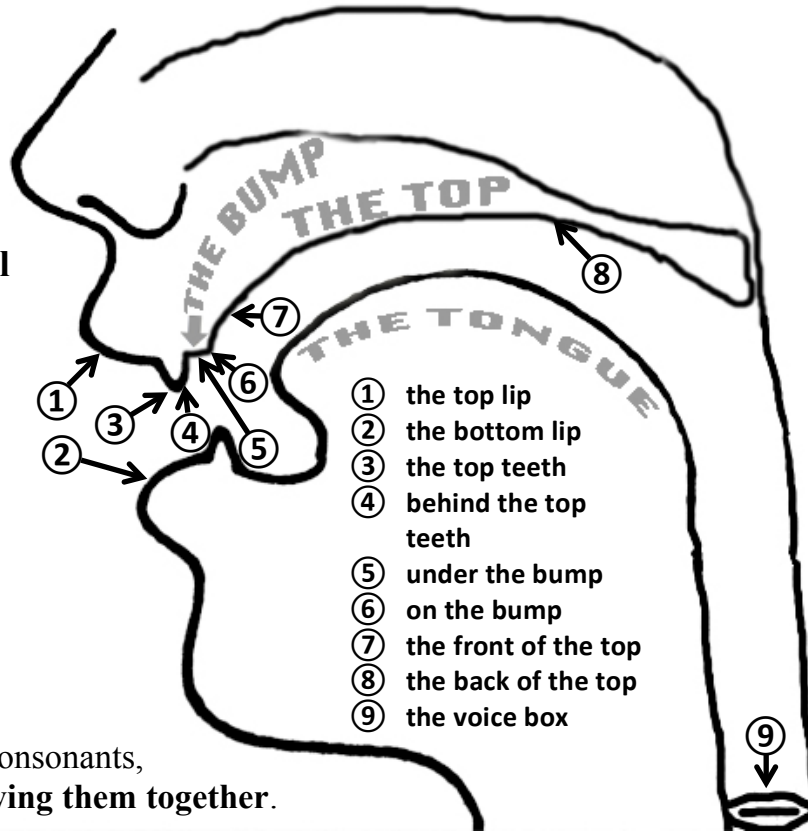
a c t o r = "æk....ta"

When the consonants are different, your tongue often has to move to a different place in your mouth between Stop and Go.

5. Where we make the consonants

1 & 2	The lips	**p, b, m, w**
2 & 3	The top teeth and the bottom lip	**f, v**
4	The tongue behind the top teeth	**th, dh**
5	The tongue under the bump	**t, d, s, z, n, l**
6	The tongue on the bump	**sh, zh, ch, j**
6 & 7	The tongue on the bump and at the front of the top	**y**
7	The tongue at the front of the top	**r**
8	The tongue at the back of the top	**k, g, ng**
9	The voice box	**h,]**

① the top lip
② the bottom lip
③ the top teeth
④ behind the top teeth
⑤ under the bump
⑥ on the bump
⑦ the front of the top
⑧ the back of the top
⑨ the voice box

* If you have a problem moving between two consonants, you should write them down and **practice saying them together**.

6. Changing consonants

a) Under the bump ⑤
  ➔ the lips ① & ②
  Before p, b & m:

t	➔	**p**	not playing	"no**p**	plei ying"
			not bad	"no**p**	bæd"
			not many	"no**p**	me nee"
d	➔	**b**	good people	"gu**b**	pee pəl"
			good boy	"gu**b**	boi"
			good morning	"gu**b**	mɔ: ning"
n	➔	**m**	ten people	"te**m**	pee pəl"
			ten boys	"te**m**	boiz"

b) Under the bump ⑤
  ➔ the back of the top ⑧
  Before k & g:

t	➔	**k**	it keeps	"i**k**	keeps"
			not good	"no**k**	good"
d	➔	**g**	good cake	"gu**g**	keik"
			good girl	"gu**g**	girl"
n	➔	**ng**	in Korea	"i**ng**	kə ree ya"
			ten girls	"te**ng**	girls"

c) Under the bump ⑤
  ➔ on the bump ⑥
  Before y:

t + y =	**ch**	don't you?	"dəun	**ch**a"
d + y =	**j**	did you?	"di	**j**a"
s + y =	**shhh**	this yours?	"thi**sh**	**sh**ɔ:z"
z + y =	**zhhh**	has yours?	"ha**zh**	**zh**ɔ:z"

d) Under the bump ⑤
  ➔ behind the top teeth ④
  Before th, dh:
  we make t, d & n behind the teeth

t	➔	**t̪**	get through	"ge**t̪**	throo"
			get there	"ge**t̪**	dhe:"
d	➔	**d̪**	bad thing	"bæ **d̪**	thing"
			need this	"nee **d̪**	dhis"
n	➔	**n̪**	ten things	"te **n̪**	thingz
			in there	"i **n̪**	dhe: